**Arc Welding** with Steve Bleile

1. S –

M –

A –

W –

1. What are the benefits of alternating current (AC) welding?
2. Explain DCEP and DCEN. Which of these is the most common?
3. What shade of lens filter should you use?
4. Describe E6010.
5. What is the arc gap?
6. What is undercut?
7. What is a step motion?
8. What happens when the amperage is set too high or too low?
9. What is slag?